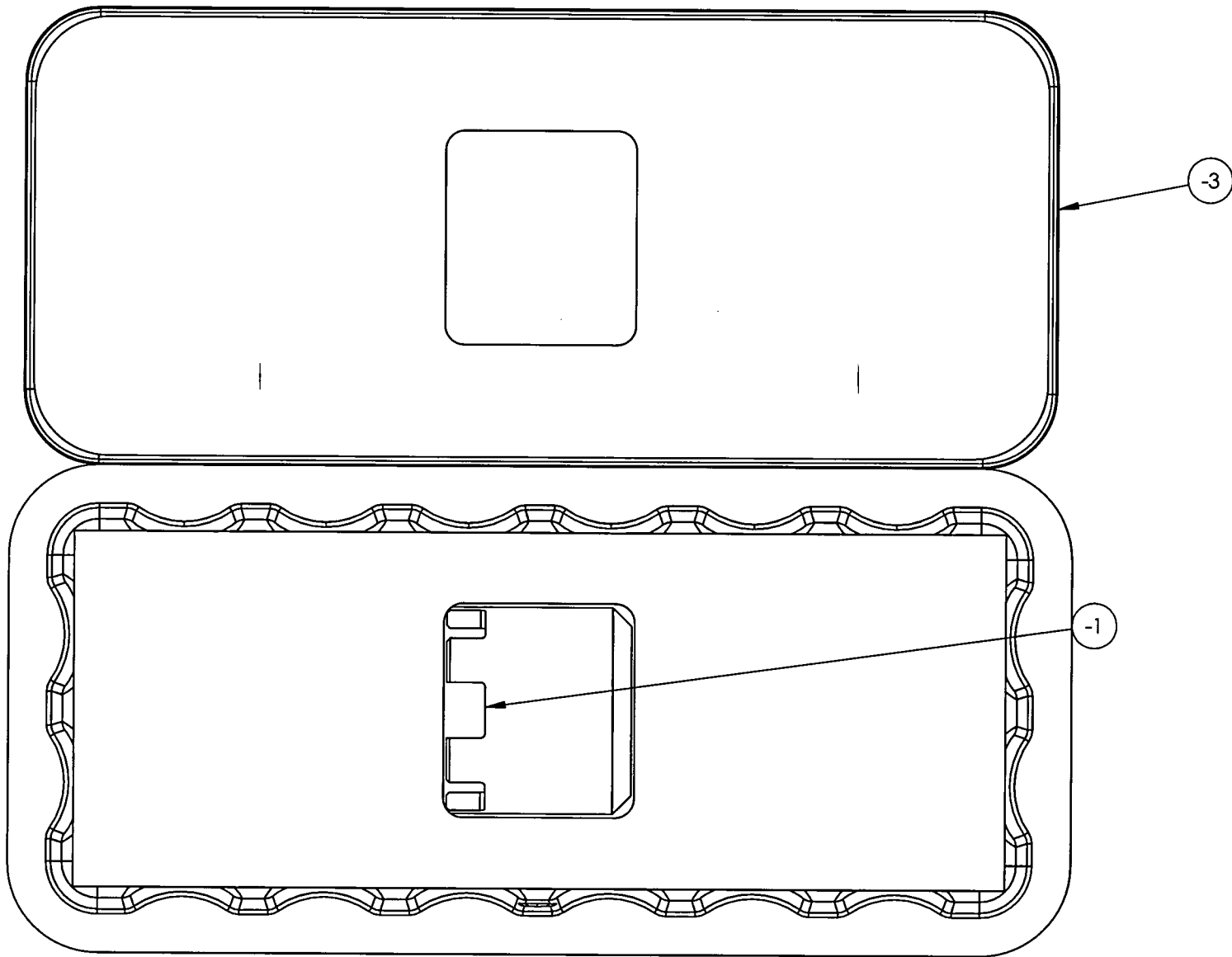


ITEM #	QTY	PART #	TITLE	PG
-1	1	RBE350A93-3305-20-1	TAIL GEARBOX WRENCH	2
-3	1	RBE350A93-3305-20-3	PACKAGING ASSY	3

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	ADDED BALL LOCK INDENTATIONS AND CH'D FROM YELLOW ZINC COATING TO BLACK OXIDE PER HELI PRODUCTS INVENTORY. ALSO LOOSEMED LENGTH AND INSIDE RADIUS TOLERANCE.	-	10/1/2009	WP	DW
1A	CORRECTED T/N WAS RBEA93-3305-20 IS RBE350A93-3305-20.	-	11/15/2013	RJC	RW
2	CH'D DIM'S WAS SQ. .380/.376 IS 2X .383/.378, WAS WAS R.094 SPHERE. IS R.09. ADDED DIM 2X .505. CH'D MAT'L WAS 4140 Q&T IS 4140/4142, ADDED HEAT TREAT RC 28-32. ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	17-0142	6/19/2017	RJC	JAG
C	ITEM 1 BECOME -1 PART, -3 PACKAGING ASSY ADDED, TEMPLATE UPDATED	17-798	17.12.21	VM	ML

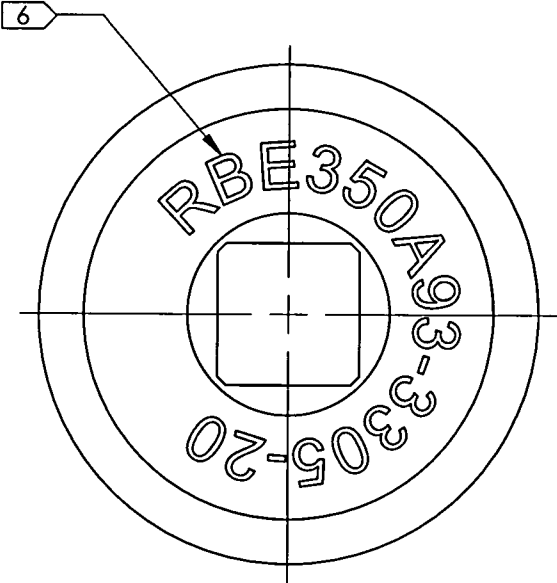
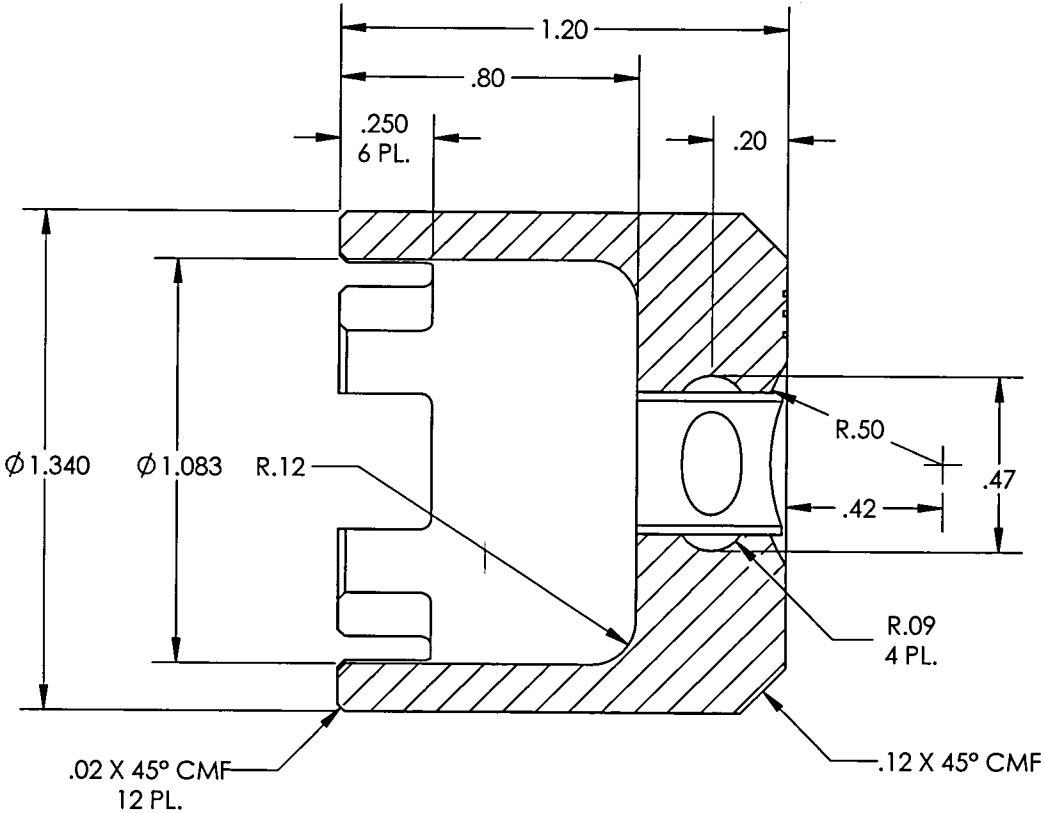
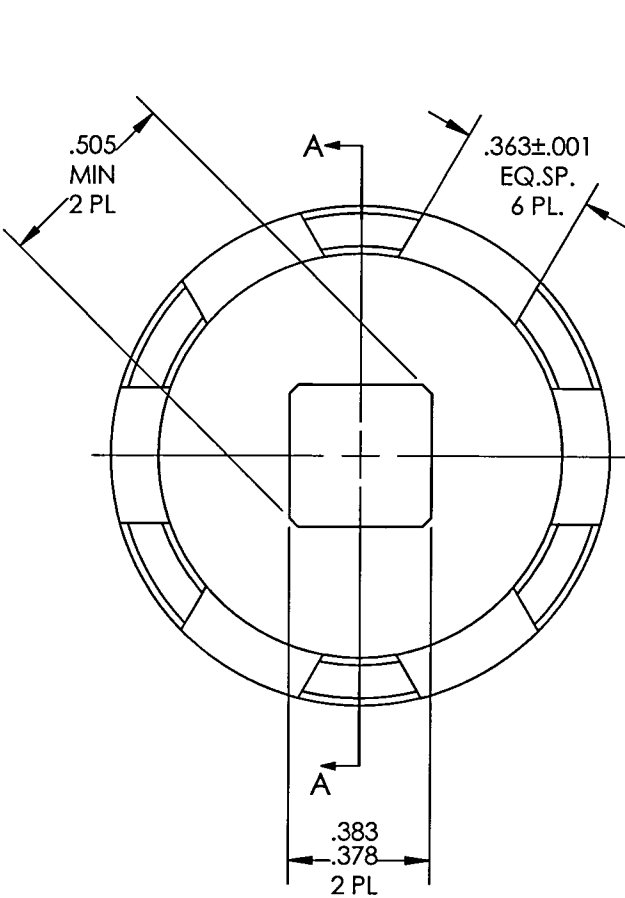


NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) SPEC: N/A  
5) BREAK ALL SHARP EDGES: N/A  
6) IDENTIFICATION: N/A

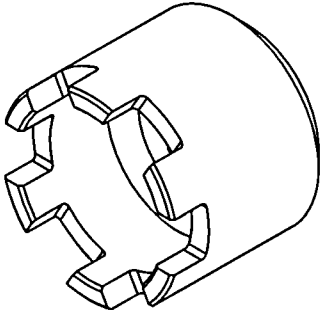
RBE350A93-3305-20 TAIL GEARBOX WRENCH

<b>DART</b> AEROSPACE Hawkesbury, Ontario, Canada	
TITLE <b>TAIL GEARBOX WRENCH</b>	
PART NO. <b>RBE350A93-3305-20</b>	REV <b>C</b>
TOOL NO. <b>RBE350A93-3305-20</b>	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/21	TOLERANCES:
DRAWN BY: VM 12/27/2017	.XXX ±.005
CHECKED BY: VM 01/02/2018	.XX ±.01
MFG REVIEW BY: DD 01/02/2018	.X ±.1
APPROVED BY: ML 01/04/2018	FRACTIONS ± 1/8
	ANGLES ±.5°
	SURFACE ROUGHNESS
	SCALE: NTS
	SHEET 1 OF 6
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	PART NUMBER -1 ADDED AT THE END, TOLERANCE ON DIMENSION .363" CHANGED FOR .363" +/- .001", ENGRAVING CHANGED FOR MACHINE ENGRAVE, VIEWS CHANGED FOR CLARITY	17-798	17.12.21	VM	ML



SECTION A-A

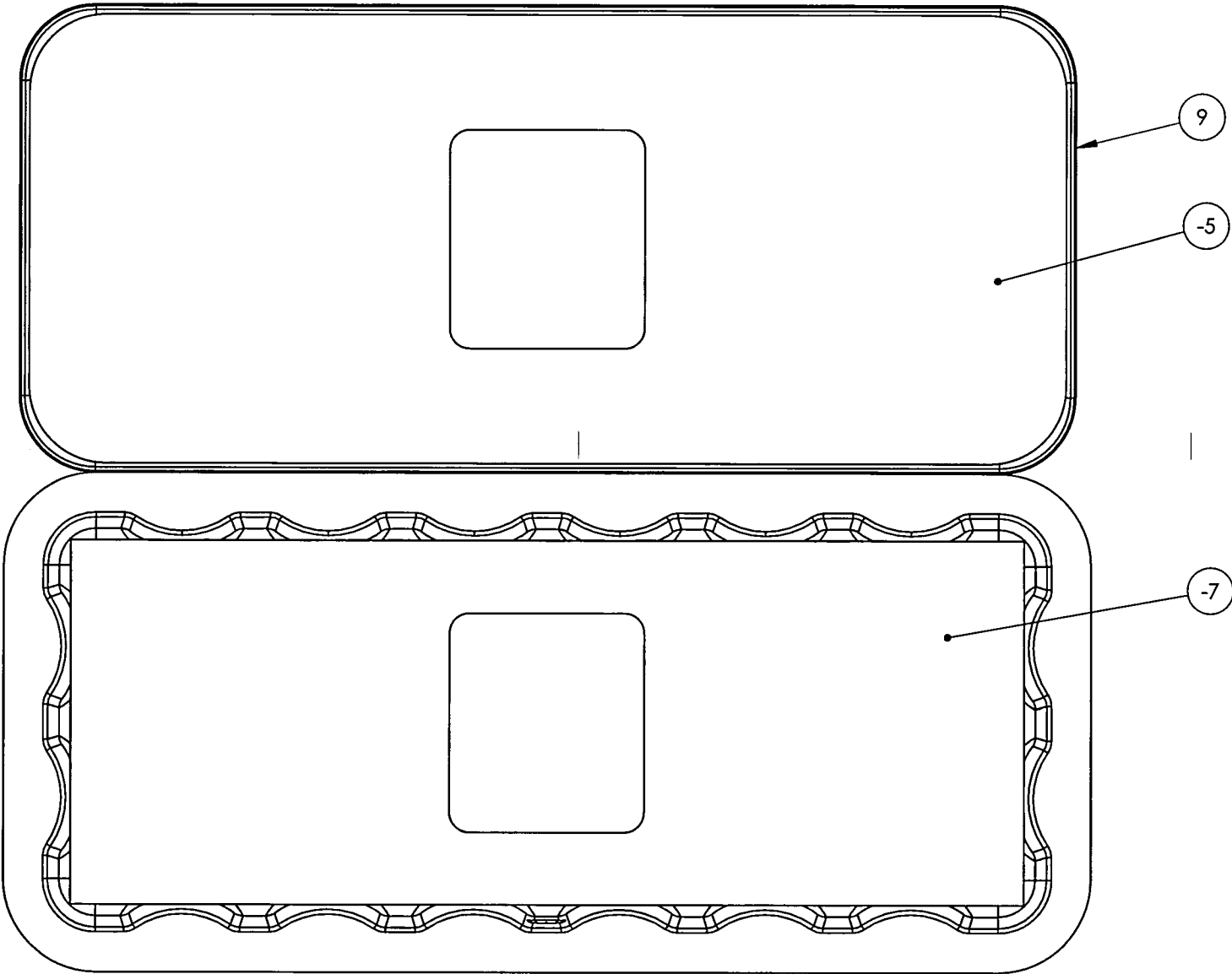


RBE350A93-3305-20-1 TAIL GEARBOX WRENCH

- NOTES:
- 1) MATERIAL: 17-4 PH-H900 SS
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) SPEC: N/A
  - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
  - 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN, 0.010" DEEP

 <b>DART</b> AEROSPACE				Hawkesbury, Ontario, Canada	
TITLE <b>TAIL GEARBOX WRENCH</b>					
PART NO. <b>RBE350A93-3305-20-1</b>					REV <b>C</b>
TOOL NO. <b>RBE350A93-3305-20</b>		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING			
INITIALS AND DATE					
DESIGNED BY:	VM 17/12/21	TOLERANCES:			
DRAWN BY:	VM 12/27/2017	.XXX ± .005 FRACTIONS ± 1/8			
CHECKED BY:	VM 01/02/2018	.XX ± .01 ANGLES ± .5°			
MFG REVIEW BY:	DD 01/02/2018	.X ± .1 SURFACE ROUGHNESS			
APPROVED BY:	ML 01/04/2018	SCALE: NTS		SHEET 2 OF 6	
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8		7		6		5		4		3		2		1	
ITEM #	QTY	PART #		TITLE		PG		REV.	DESCRIPTION		ECN #	DATE	BY	APPROVED	
-5	1	RBE350A93-3305-20-5		TOP FOAM		4		C	NEW PACKAGING ASSY ADDED		17-798	17.12.21	VM	ML	
-7	1	RBE350A93-3305-20-7		BOTTOM FOAM		5									
9	1	PELICAN #APP-1030-E		PELICAN CASE		-									

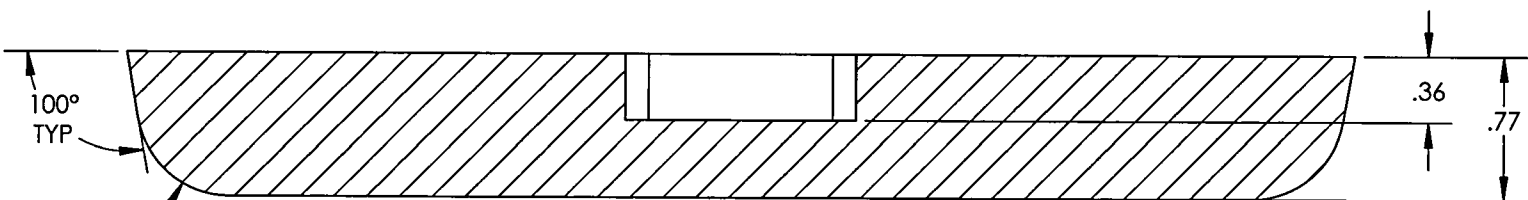
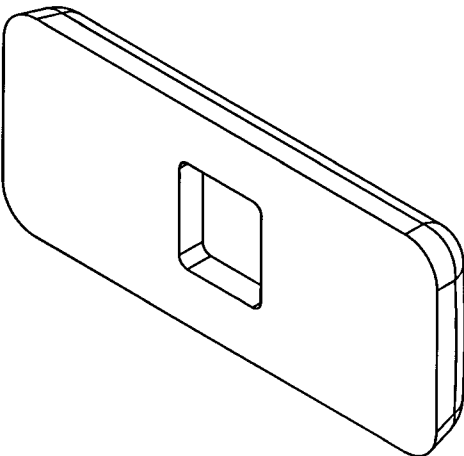
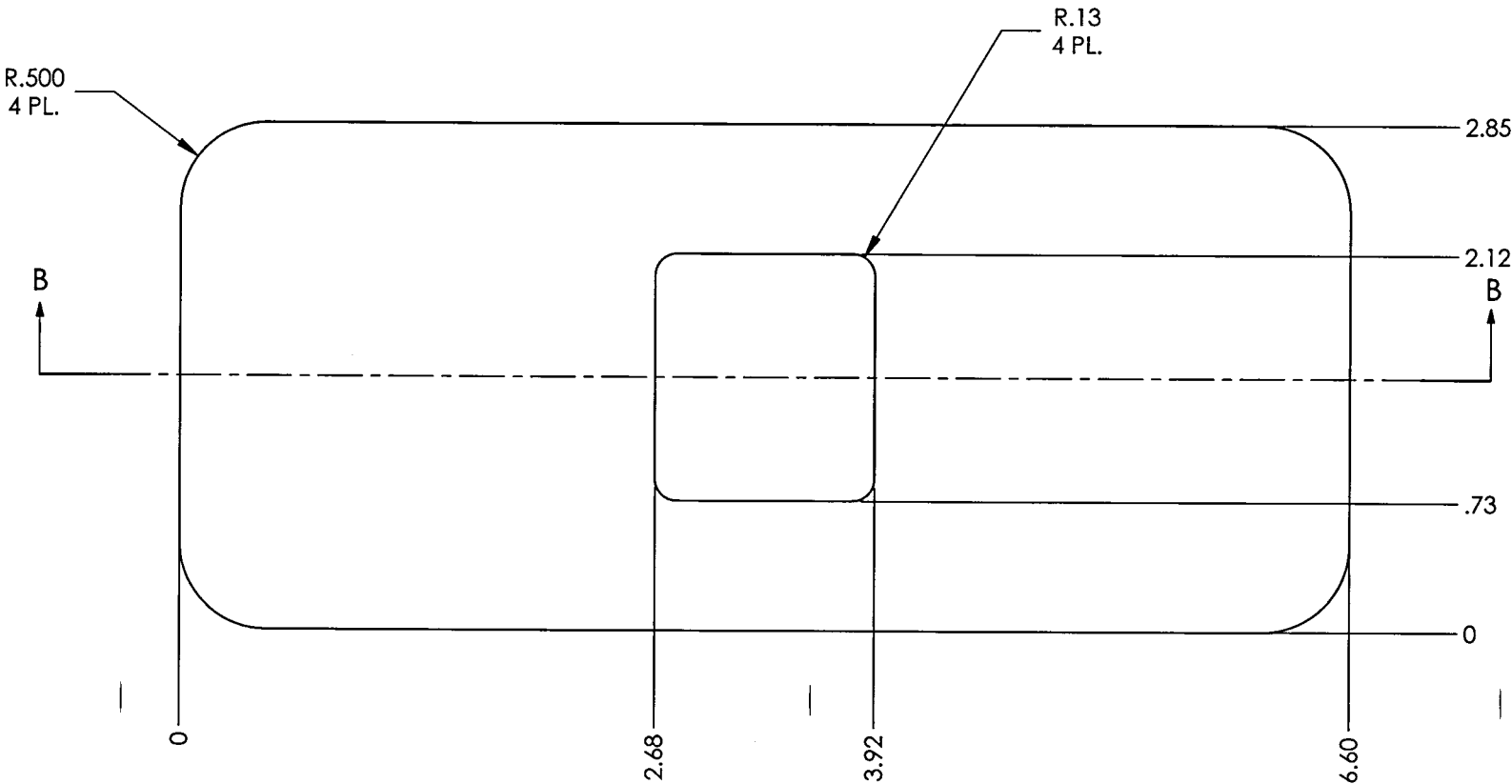


RBE350A93-3305-20-3 PACKAGING ASSY

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) SPEC: N/A  
5) BREAK ALL SHARP EDGES: N/A  
6) IDENTIFICATION: N/A

<b>DART</b> AEROSPACE Hawkesbury, Ontario, Canada			
TITLE <b>PACKAGING ASSY</b>			
PART NO. <b>RBE350A93-3305-20-3</b>			REV <b>C</b>
TOOL NO. <b>RBE350A93-3305-20</b>		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/21		TOLERANCES: .XXX ± .005 FRACTIONS ± 1/8	
DRAWN BY: VM 12/27/2017		.XX ± .01 ANGLES ± .5°	
CHECKED BY: VM 01/02/2018		.X ± .1 SURFACE ROUGHNESS	
MFG REVIEW BY: DD 01/02/2018		SCALE: NTS SHEET 3 OF 6	
APPROVED BY: ML 01/04/2018		COPYRIGHT © 2017 BY DART AEROSPACE LTD	
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	FOAM ADDED	17-798	17.12.21	VM	ML



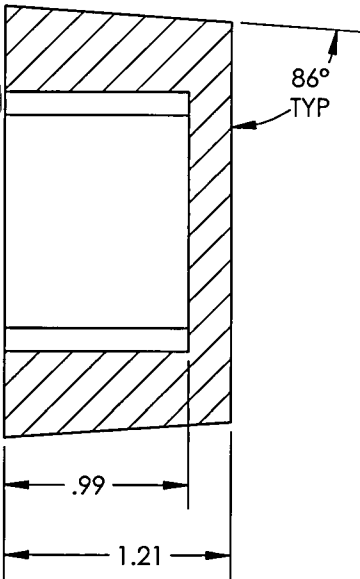
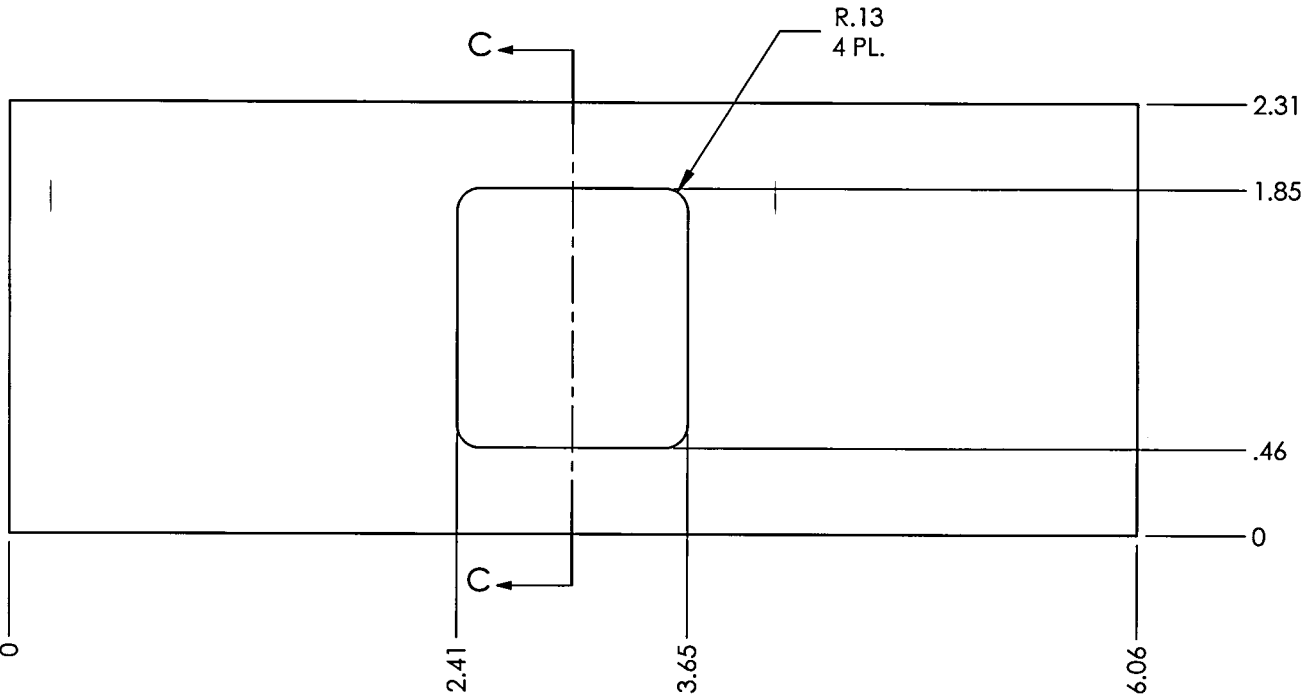
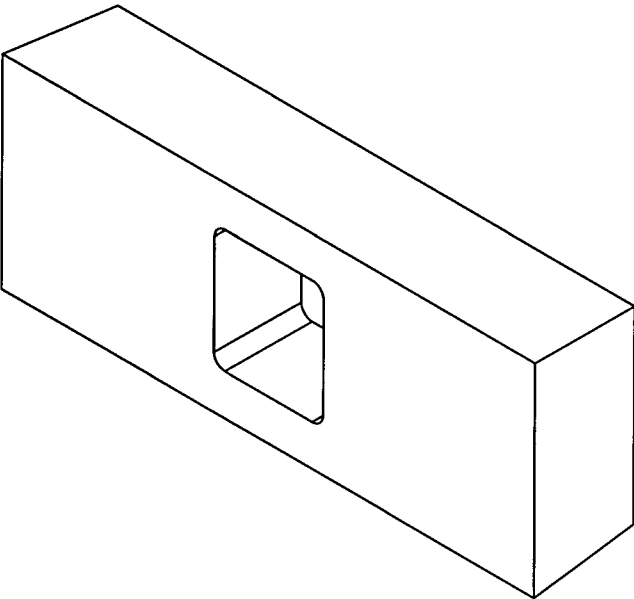
SECTION B-B

- NOTES:
- 1) MATERIAL: Y20 BLACK
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) SPEC: N/A
  - 5) BREAK ALL SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A

RBE350A93-3305-20-5 TOP FOAM

<b>DART</b> AEROSPACE Hawkesbury, Ontario, Canada	
TITLE <b>TOP FOAM</b>	
PART NO. <b>RBE350A93-3305-20-5</b>	REV <b>C</b>
TOOL NO. <b>RBE350A93-3305-20</b>	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/21	TOLERANCES: .XXX ±.005 .XX ±.01 .X ±.1
DRAWN BY: VM 12/27/2017	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
CHECKED BY: VM 01/02/2018	
MFG REVIEW BY: DD 01/02/2018	
APPROVED BY: ML 01/04/2018	SCALE: NTS SHEET 4 OF 6
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	FOAM ADDED	17-798	17.12.21	VM	ML



SECTION C-C

RBE350A93-3305-20-7 BOTTOM FOAM

- NOTES:
- 1) MATERIAL: Y20 BLACK
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) SPEC: N/A
  - 5) BREAK ALL SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A

<b>DART</b> AEROSPACE Hawkesbury, Ontario, Canada	
TITLE <b>BOTTOM FOAM</b>	
PART NO. <b>RBE350A93-3305-20-7</b>	REV <b>C</b>
TOOL NO. <b>RBE350A93-3305-20</b>	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/21	TOLERANCES: .XXX ± .005 .XX ± .01 .X ± .1
DRAWN BY: VM 12/27/2017	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
CHECKED BY: VM 01/02/2018	SCALE: NTS
MFG REVIEW BY: DD 01/02/2018	SHEET 6 OF 6
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